

PRODUCT: RADIATOR SKID PLATE

APPLICATION: DODGE RAM 1500 (2018-Present)

PART NO: 2333.1503.1.6



CAUTION!

To reduce the risk of serious injury or damage to property: Before you start installing and using this product, read the full instructions, pay special attention to the conditions of safe use and recommendations for installation! When installing or maintaining this product, it is necessary to use protective goggles. Check the integrity of the structure and the moment the fastening is tightened every 250 miles (400 kms) of mileage. Do not use this product if there is damage to the structure or fasteners!

NOTICE

Skid plate is an additional protection, but it can not guarantee to protect against all possible damage in collisions. When driving, be careful of objects and terrain that may damage sensitive parts of the vehicle.

RADIATOR SKID PLATE

RIVAL

Part number: 2333.1503.1.6



Suited to vehicle: Dodge RAM 1500 V-5.7, V-5.7 Hybrid, 3.0D; AT; 4WD (2018-Present)
(ONLY for vehicles with air dam)

Material: Aluminum



SAFETY NOTICE

- * The RIVAL skid plate is designed to complement the use and design of the specified vehicle under conditions specified by the vehicle manufacturer.
- * While driving the vehicle at any speed, collision with any other vehicle, animal or object must always be avoided.
- * Following any collision with any other vehicle, animal or object, the RIVAL skid plate and the vehicle must be inspected by a specialized or suitably qualified vehicle repairer for possible damage to the components and assemblies in order to confirm suitability for further use of the vehicle.
- * It is strongly recommended that you do not operate a vehicle with a damaged skid plate or its components. In the case of damage, please contact the nearest RIVAL dealer. Vehicle, or where the skid plate has been damaged, is extremely dangerous and must be avoided at all cost.

INSTALLATION NOTICE

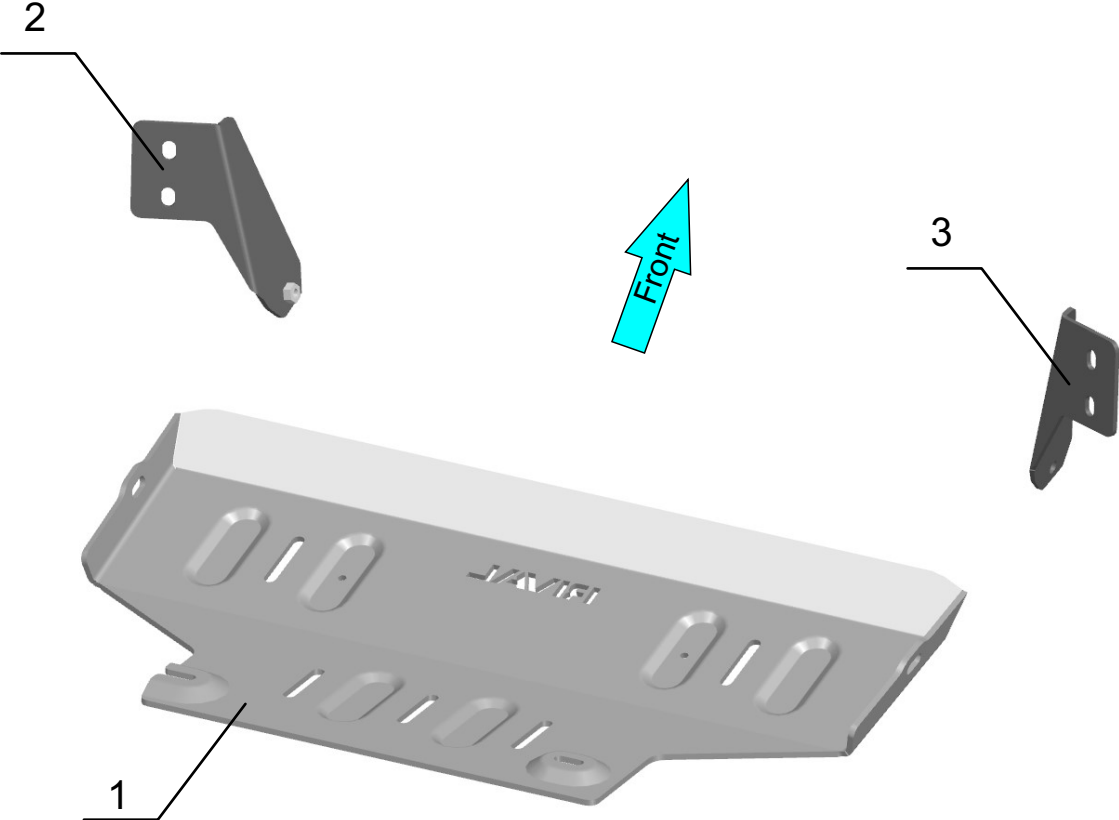
- * The RIVAL skid plate must be mounted and affixed to the vehicle according to this installation manual.
- * Personal safety during the installation process must be adhered to at all times.
- * Do not install this skid plate on vehicle models other than those allowed in this manual.
- * Estimated time for installation: 1 hour.

REQUIRED TOOLS

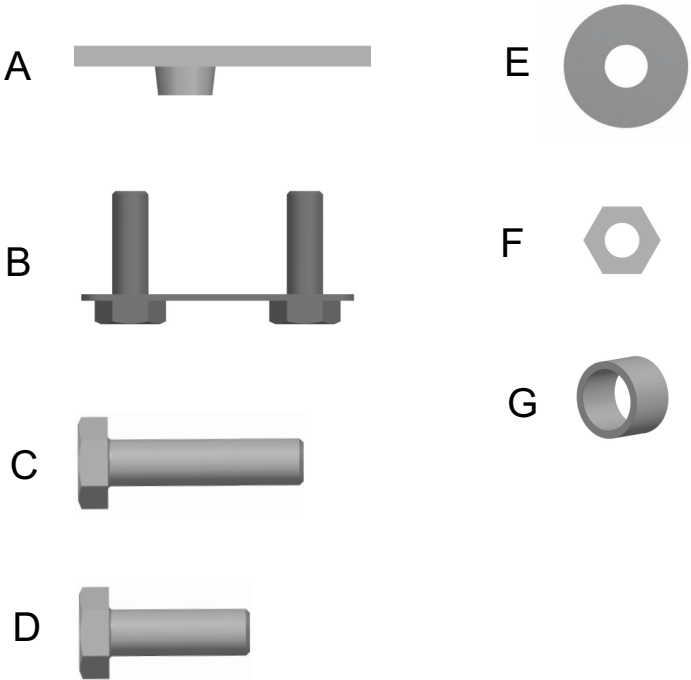
- * Basic tool kit
- * Torque wrench

TORQUE SETTING

- * M10 - 47 N·m (34.7 lb/ft)



- 1. Radiator skid plate.....Qty 1
- 2. Left bracket.....Qty 1
- 3. Right bracket.....Qty 1



A. Insert nut M10x65x20.....	Qty 1
B. Insert nut M10.....	Qty 2
C. Bolt M10x50.....	Qty 2
D. Bolt M10x30.....	Qty 2
E. Flat washer M10.....	Qty 8
F. Nut M10.....	Qty 4
G. Spacer 8 mm.....	Qty 2

INSTALLATION PROCEDURE

RIVAL

***If equipped, remove factory skid plate or any other aftermarket skid plate.**



Fig. 1

1. Install insert nuts M10 (item B) on both sides as shown in fig.1.

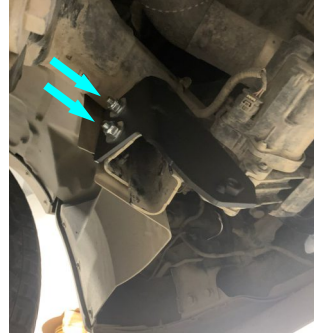


Fig. 2

2. Install left bracket (item 2) and right bracket (item 3) as shown in fig.2. Secure them using flat washers M10, nuts M10 (items E, F) and insert nuts M10 from step 1.

***Do not tighten yet.**

If the RIVAL engine skid plate (2333.1504.1.6) is not installed (steps 3-6).

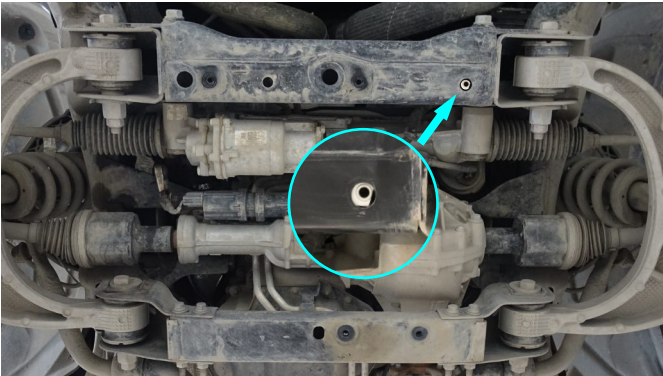


Fig. 3

3. Install insert nut M10x65x20 (item A) as shown in fig.1.



Fig. 4

4. Loosely insert supplied bolt M10x50 with flat washer M10 and spacer 8 mm (items C, E, G) on 2-3 turns to insert nut M10 from step 3 as shown in fig.4.



Fig. 5

5. Slide rear part of radiator skid plate (item 1) under previously installed bolt M10x50. After that secure front part using bolts M10x30 with flat washers M10 (items D, E) as shown in fig.5.

***Make sure that the air dam is under the front part of the radiator skid plate**

****Do not tighten yet.**



Fig. 6

6. Install remaining bolt M10x50 with flat washer and spacer 8 mm (items C, E, G) into skid plate as shown in fig.6.

***Once all bolts are inserted, check skid plate alignment and tighten all previously installed hardware.**

If the RIVAL engine skid plate (2333.1504.1.6) is installed (steps 7-8).

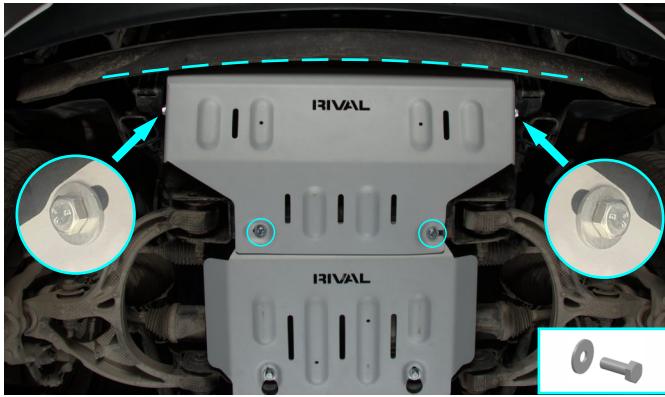


Fig. 7

7. Unscrew front bolts of engine skid plate (2333.1504.1.6). After that secure front part of radiator skid plate (item 1) using bolts M10x30 with flat washers M10 (items D, E) as shown in fig.7.

***Make sure that the air dam is under the front part of the radiator skid plate**

***Do not tighten yet.**

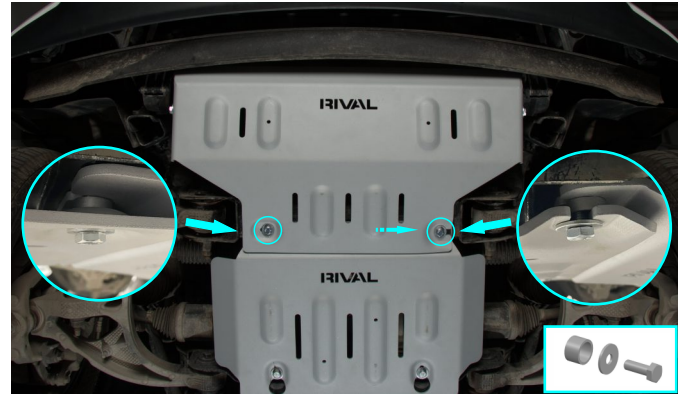


Fig. 8

8. Install bolts M10x50 with flat washers and spacers 8 mm (items C, E, G) into joint skid plates as shown in fig.8.

***Once all bolts are inserted, check skid plate alignment and tighten all previously installed hardware.**

Before operating a vehicle fitted with RIVAL Skid Plate:

- make sure all fittings are tightened;
- ensure the integrity of the structure and its components.

